

DOWEL BAR TABLE		
PAVEMENT THICKNESS	DOWEL BAR DIAMETER	HOLE DIAMETER
200 (8) or greater	38 (1 1/2)	41 (1 5/8)
180 (7) thru 199 (7.99)	32 (1 1/4)	35 (1 3/8)
Less than 180 (7)	25 (1)	29 (1 1/8)

**GENERAL NOTES**

The transverse joints for Class B patches shall align with joints or cracks in the adjacent lane whenever possible.

For Class B patches 14 m (45') or longer, transverse contraction joints shall be installed at regular intervals per the joint spacing of the existing pavement.

See Standard 420701 for details of pavement fabric.

All dimensions are in millimeters (inches) unless otherwise shown.

DATE	REVISIONS
1-1-04	Revised expansion caps and general notes.
1-1-03	Revised expansion joint dowels to epoxy coated, and minor revisions.

**CLASS B PATCHES**

(Sheet 1 of 2)

**STANDARD 442101-05**

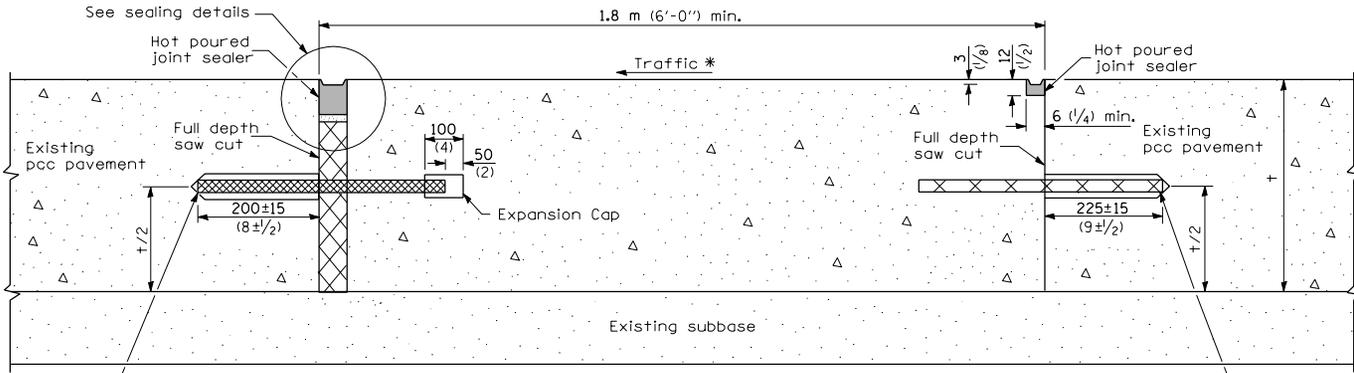
Illinois Department of Transportation

PASSED January 1, 2004  
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 ENGINEER OF POLICY AND PROCEDURES

APPROVED January 1, 2004  
*Michael J. Hone*  
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165-1-1 03/PS/SE

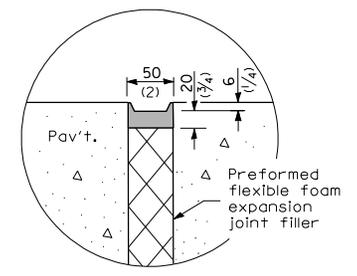
**TRANSVERSE EXPANSION JOINTS**



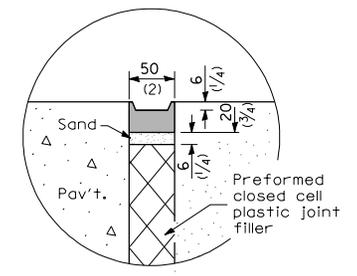
450 (18) Long dowel bars anchored into existing pavement at 300 (12)cts.

No. 32x450 (No. 10x18) Tie bars anchored into existing pavement at 300 (12) cts.

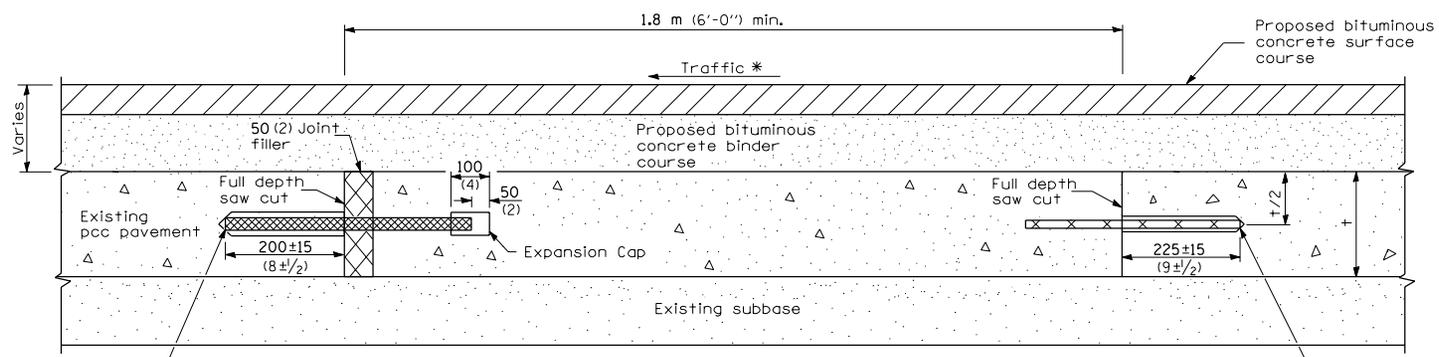
**METHOD I**  
(Without Resurfacing)



**SEALING DETAIL**



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450 (18) Long dowel bars anchored into existing pavement at 300 (12)cts.

No. 32x450 (No. 10x18) Tie bars anchored into existing pavement at 300 (12) cts.

**METHOD II**  
(With Resurfacing)

**NOTE**

\* When re-establishing a transverse expansion joint on a two-lane, two-way road, reverse the orientation of the dowel bars with respect to traffic for one of the patches such that the joint will be continuous across both lanes.

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**CLASS B PATCHES**

(Sheet 2 of 2)

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